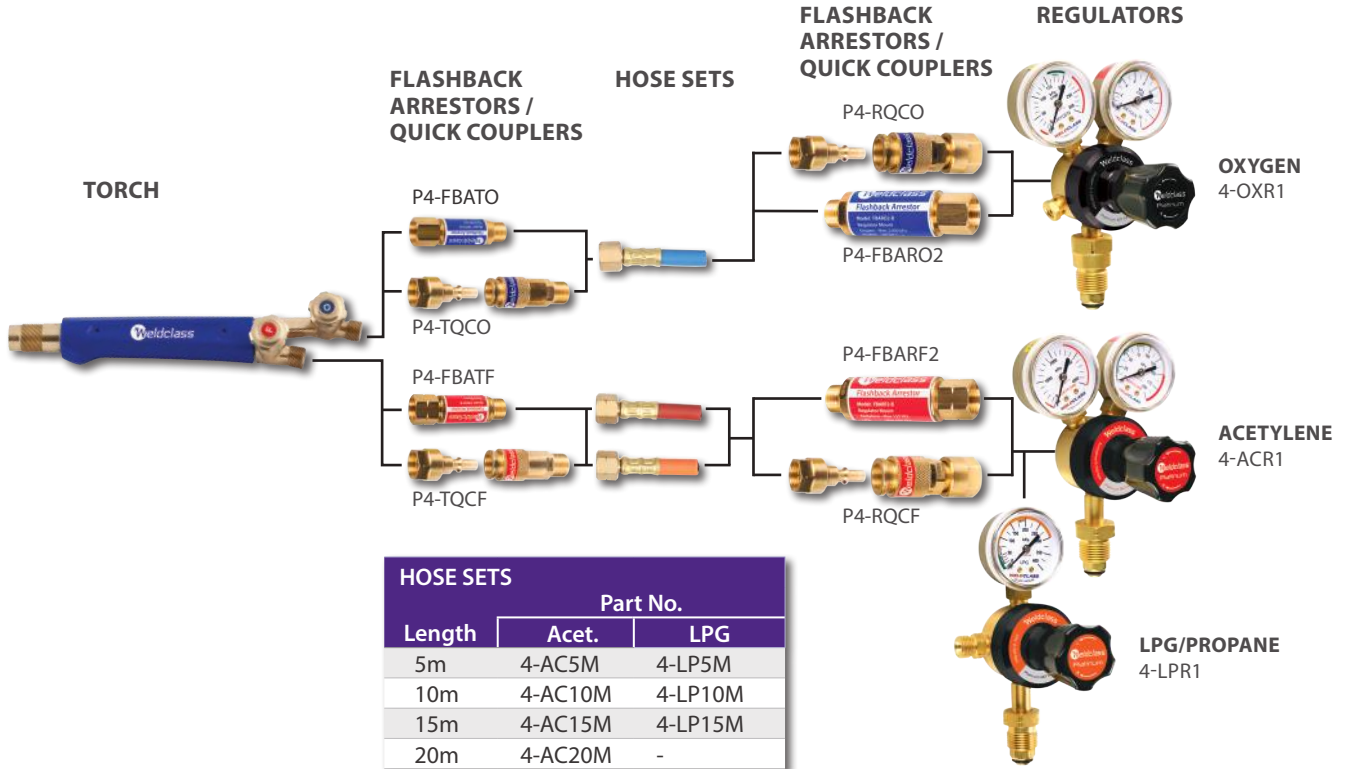


## GAS CYLINDER TO TORCH HANDLE

Click on any image for more info 




## CUTTING & GOUGING


Click on any image for more info 

**Cutting Attachment | P4-CA**

**Blowpipe Handle | P4-BP**



**Oxy/Acetylene** | **Oxy / LPG**



CUTTING & GOUGING TIPS			Part No.		Rec. Approx. Pressure (kpa)	
Type	Size	Capacity/ Shape	Acet.	LPG	Fuel	Oxy
			Cutting	6	1-6mm	P4-T416
8	6-10mm	P4-T418		P4-T448	≥ 100	200
12	10-20mm	P4-T4112		P4-T4412	≥ 100	200 - 250
15	20-75mm	P4-T4115		P4-T4415	≥ 100	350 - 400
20	75-125mm	P4-T4120		P4-T4420	≥ 100	400
Gouging	24	125-200mm	P4-T4124	P4-T4424	≥ 100	500
	32GS	Straight	P4-4132GS	P4-4432GS	≥ 100	500
	32GB	Bent	P4-4132GB	P4-4432GB	≥ 100	500
	48GB	Bent	P4-4148GB	P4-4448GB	≥ 100	600



## BRAZING & WELDING

Click on any image for more info 



Standard Mixer | P4-MX

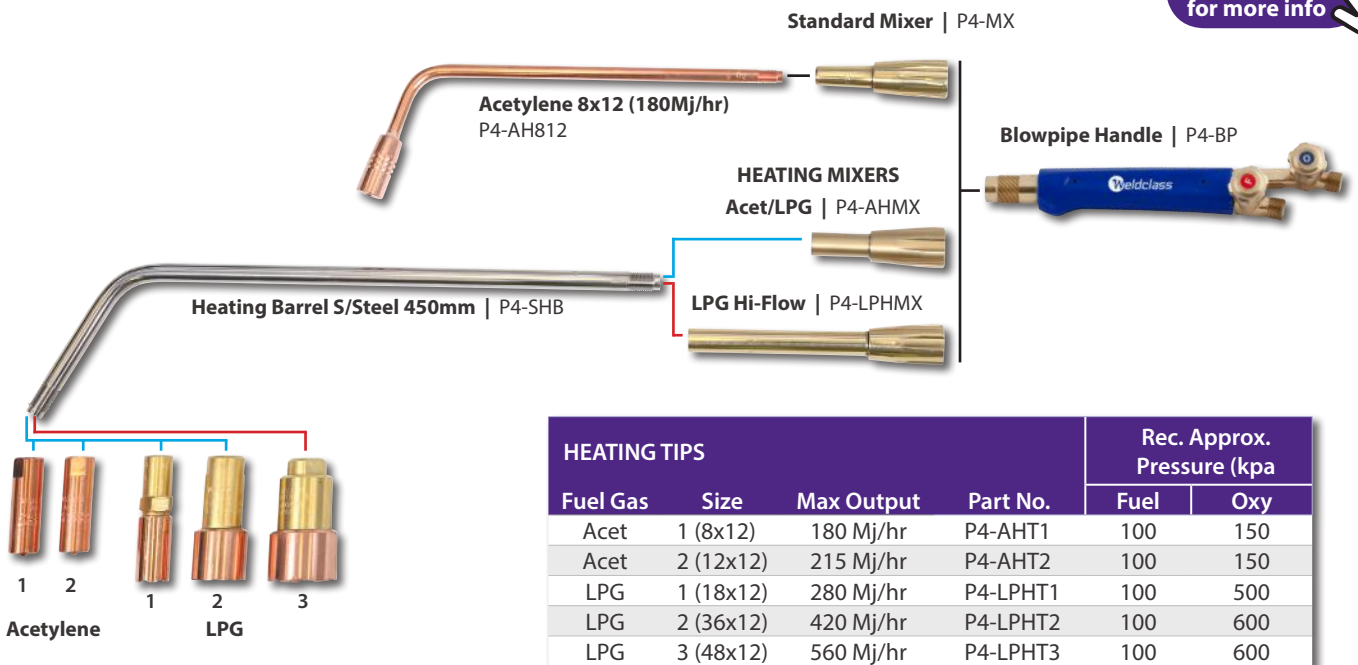
Blowpipe Handle | P4-BP

BRAZING TIPS		Part No.		Rec. Approx. Pressure (kpa)	
Size	Capacity Max Steel Thickness	Acet.	LPG	Fuel	Oxy
8	2.0mm	P4-08WT	P4-08WTLP	50	50
10	2.5mm	P4-10WT	P4-10WTLP	50	50
12	4.0mm	P4-12WT	P4-12WTLP	50	50
15	6.5mm	P4-15WT	P4-15WTLP	50	50
20	10.0mm	P4-20WT	-	50	50

**Handy Tip:** Oxy brazing can be done with both Oxy/Acetylene and Oxy/LPG. Oxy welding (eg welding steel together using steel filler wire), however, is only possible with Oxy/Acetylene.

## HEATING

Click on any image for more info 



Standard Mixer | P4-MX

Blowpipe Handle | P4-BP

Acetylene 8x12 (180Mj/hr) P4-AH812

HEATING MIXERS Acet/LPG | P4-AHMX

LPG Hi-Flow | P4-LPHMX

Heating Barrel S/Steel 450mm | P4-SHB

HEATING TIPS				Rec. Approx. Pressure (kpa)	
Fuel Gas	Size	Max Output	Part No.	Fuel	Oxy
Acet	1 (8x12)	180 Mj/hr	P4-AHT1	100	150
Acet	2 (12x12)	215 Mj/hr	P4-AHT2	100	150
LPG	1 (18x12)	280 Mj/hr	P4-LPHT1	100	500
LPG	2 (36x12)	420 Mj/hr	P4-LPHT2	100	600
LPG	3 (48x12)	560 Mj/hr	P4-LPHT3	100	600

1 2 1 2 3  
Acetylene LPG

**Handy Tip:** Heating with Oxy/Acetylene become unsafe when drawing large flows from the acetylene cylinder (eg: during heavy & very heavy heating). For this reason, Oxy/Acetylene heating tips are not available in large / very large sizes, as indicated above. Oxy/LPG does not have the same restriction & Oxy/LPG heating tips are available in larger sizes for heavy heating applications. Overall, Oxy/LPG is safer and less costly than Oxy/Acetylene.

