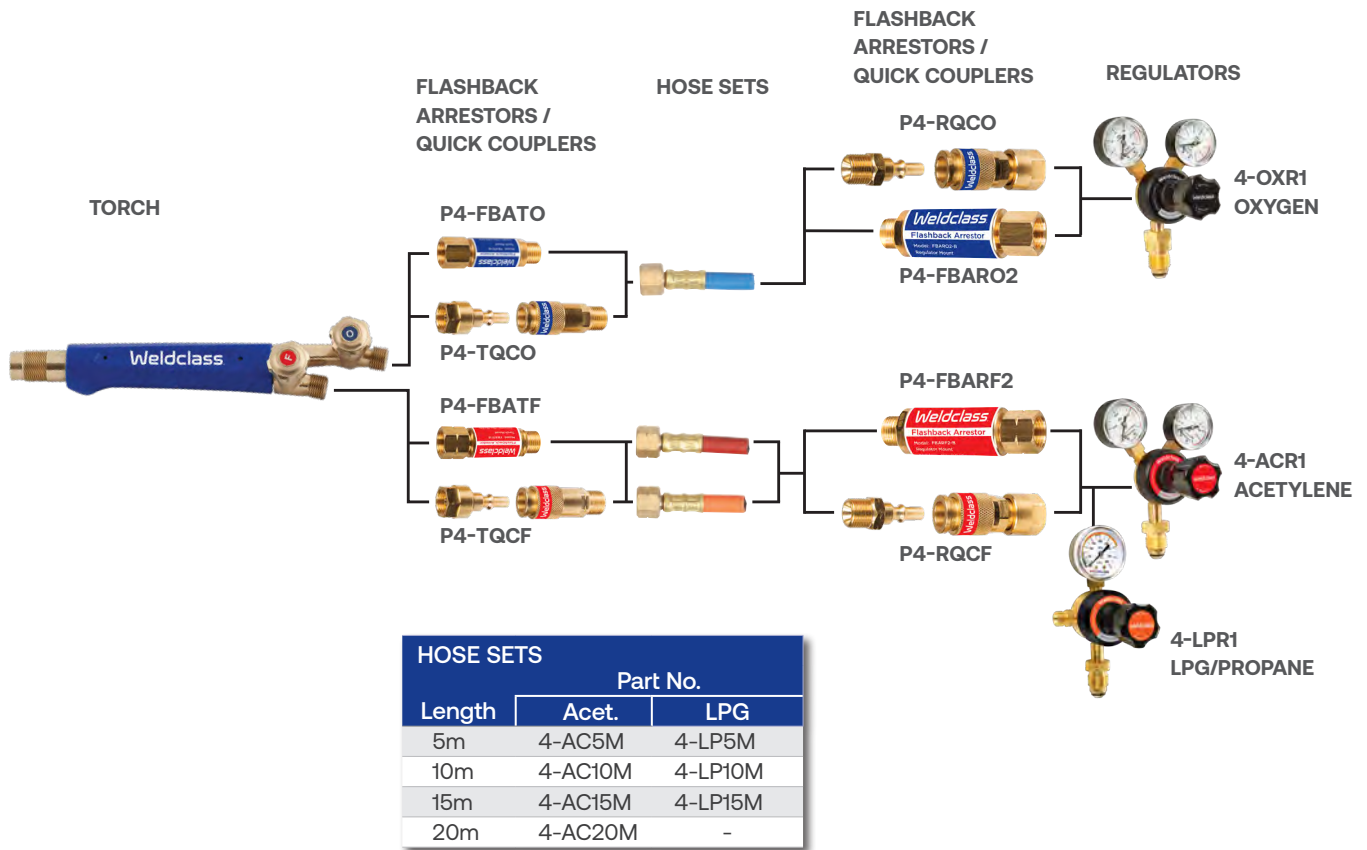




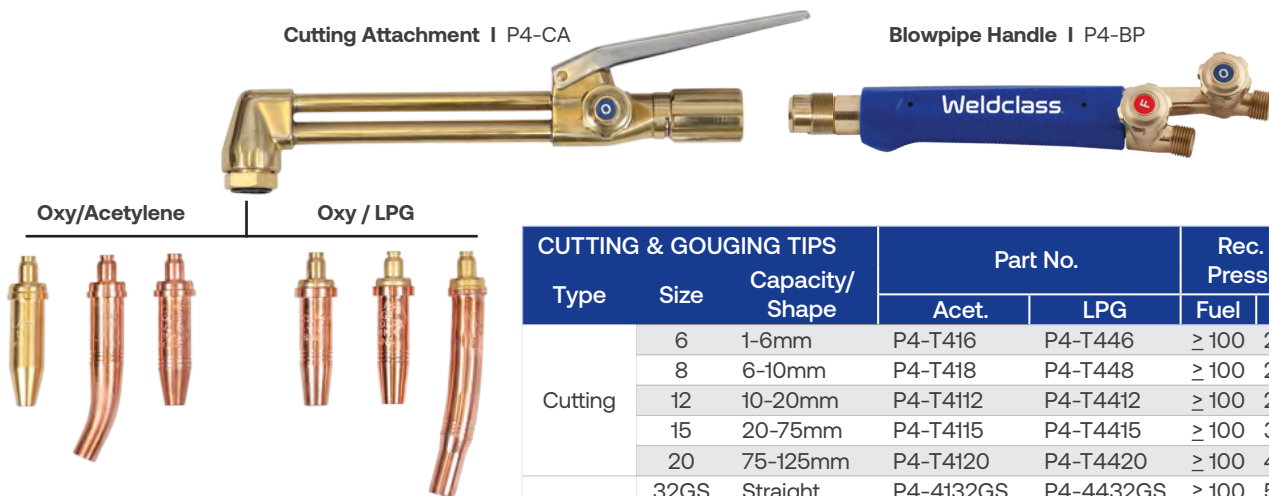
GAS CYLINDER TO TORCH HANDLE



CUTTING & GOUGING

Cutting Attachment | P4-CA

Blowpipe Handle | P4-BP



CUTTING & GOUGING TIPS			Part No.		Rec. Approx. Pressure (kpa)	
Type	Size	Capacity/ Shape	Acet.	LPG	Fuel	Oxy
Cutting	6	1-6mm	P4-T416	P4-T446	≥ 100	200
	8	6-10mm	P4-T418	P4-T448	≥ 100	200
	12	10-20mm	P4-T4112	P4-T4412	≥ 100	200 - 250
	15	20-75mm	P4-T4115	P4-T4415	≥ 100	350 - 400
	20	75-125mm	P4-T4120	P4-T4420	≥ 100	400
Gouging	32GS	Straight	P4-4132GS	P4-4432GS	≥ 100	500
	32GB	Bent	P4-4132GB	P4-4432GB	≥ 100	500
	48GB	Bent	P4-4148GB		≥ 100	600



BRAZING & WELDING



Standard Mixer | P4-MX **Blowpipe Handle | P4-BP**

BRAZING TIPS Size	Capacity Max Steel Thickness	Part No.		Rec. Approx. Pressure (kpa)	
		Acet.	LPG	Fuel	Oxy
8	2.0mm	P4-08WT	P4-08WTLP	50	50
10	2.5mm	P4-10WT		50	50
12	4.0mm	P4-12WT	P4-12WTLP	50	50
15	6.5mm	P4-15WT	P4-15WTLP	50	50

Handy Tip: Oxy brazing can be done with both Oxy/Acetylene and Oxy/LPG. Oxy welding (eg welding steel together using steel filler wire), is only possible with Oxy/Acetylene.

HEATING

Standard Mixer | P4-MX **Blowpipe Handle | P4-BP**

Acetylene 8x12 (180Mj/hr) | P4-AH812

HEATING MIXERS Acet/LPG | P4-AHMX

LPG Hi-Flow | P4-LPHMX

Heating Barrel S/Steel 450mm | P4-SHB

HEATING TIPS				Rec. Approx. Pressure (kpa)	
Fuel Gas	Size	Max Output	Part No.	Fuel	Oxy
Acet	1 (8x12)	180 Mj/hr	P4-AHT1	100	150
Acet	2 (12x12)	215 Mj/hr	P4-AHT2	100	150
LPG	1 (18x12)	280 Mj/hr	P4-LPHT1	100	500
LPG	2 (36x12)	420 Mj/hr	P4-LPHT2	100	600
LPG	3 (48x12)	560 Mj/hr	P4-LPHT3	100	600
LPG	4 (48x15)	840 Mj/hr	P4-LPHT4	300	1,000

1 2 Acetylene 1 2 3 4 LPG

Handy Tip: Heating with Oxy/Acetylene become unsafe when drawing large flows from the acetylene cylinder (eg: during heavy & very heavy heating). For this reason, Oxy/Acetylene heating tips are not available in large / very large sizes, as indicated above. Oxy/LPG does not have the same restriction & Oxy/LPG heating tips are available in larger sizes for heavy heating applications. Overall, Oxy/LPG is safer and less costly than Oxy/Acetylene.

